

Monster No Loop Full Bumper Replacement Bullbar Suitable for GWM Great Wall Cannon 2020-2022

<u>Parts List</u>

Quantity	Part Name	Part Image
1	Monster Bull Bar	
1	Winch Cradle	
1	Biplane Guard	
1	Lamp Case	
1	Led Lamp	



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Installation Guide

Fitment to: Front of vehicle

Fitting time: 3h

Tools required:

1 Step drill Marker

- Masking tape
- Touch up paint
- 4mm drill bit
 - Drill
 - Rivet gun

- Sikaflex
- Centre punch
- Deburring tool
- Phillips head bit
- Hammer

Please note:

Please read these instructions carefully prior to installation. Check the contents of this kit before commencing fitment and report any discrepancies. Do not use power tools. Only tighten with hand tools to avoid stripping the bolt heads or cross threading the bolts. Do not fully tighten bolts until the end of the assembly. Prior to commencing the installation it is the installers responsibility to verify that all components, particularly the template are correct. Problems and losses which occur due to improper installation and use are not covered by our warranty.

1.

• Start by removing the front bumper, side panels and grille.

Note: The side panels and grille can be taken off all together. Remove with care as these plastics can crack easily.

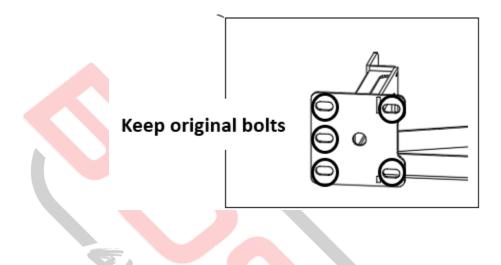


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2.

• Remove and discard the factory cross member that holds the front bumper in place. Keep the original bolts that hold the cross member together.

Note: These bolts will be used to hold the winch cradle in place



3.

- Carefully disconnect the side panels from the grille and cut the plastic that sits at the bottom of the grille. This can be done using a die-grinder or multi-tool.
- Once the grille is cut, clip the side panels back onto the grille.
- Fit the grille and side panel assembly back onto the vehicle.
- If you have a front camera, plug the camera cable back in.

Note: If the grille is not cut, it will interfere with the rest of the installation.





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4.

• Using the provided bolts in the bolt kit, mount the LED lamps and lamp case onto both sides of the bull bar.



5.

- If your GWM Cannon has front sensors, you will need to purchase the sensor holder kit.
- Hammer out the outer holes in order to fit the sensors in.

Note: Sensors must be handled very carefully as they are very sensitive. If you have any issues regarding the sensors or would like a professional to install them, we highly recommend contacting an auto electrician.

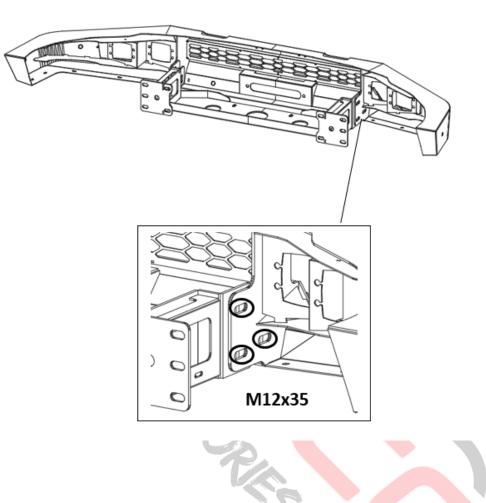
6.

- Install the winch cradle to the front of the chassis using the factory bolts as seen in the diagram below.
- Centre the winch cradle and tighten all 10 factory bolts.



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- 7.
- Mount the bull bar to the winch cradle using the M12x35mm bolts with washers, spring washers and nuts.
- Adjust the bull bar so that it sits level with the vehicle and tighten all the bolts





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8.

- Secure the biplane guards to the underside of the bull bar using the M6x16mm bolts with spring washers and washers.
- Be sure to take note which guard is the left one and which is the right.
- Tighten all the bolts

